

SIPLUS S7-1200 CPU 1215FC DC/DC/DC -25°C...55°C with conformal coating based on 6ES7215-1AF40-0XB0 . compact CPU, DC/DC/DC, 2 PROFINET PORT, "ONBOARD I/O: 14 DI 24VDC; 10 DO" "24V DC 0.5A; 2 AI 0-10V DC, 2" AO 0-20MA DC, POWER SUPPLY: DC 20.4 - 28.8 V DC, PROGRAM/DATA MEMORY 150 KB



### General information

Product type designation	CPU 1215FC DC/DC/DC
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### Supply voltage

Rated value (DC)	Yes
<ul style="list-style-type: none"> <li>• 24 V DC</li> </ul>	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V

### Load voltage L+

<ul style="list-style-type: none"> <li>• Rated value (DC)</li> </ul>	24 V
<ul style="list-style-type: none"> <li>• permissible range, lower limit (DC)</li> </ul>	5 V
<ul style="list-style-type: none"> <li>• permissible range, upper limit (DC)</li> </ul>	250 V

### Input current

Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
$I^2t$	0.5 A <sup>2</sup> ·s

### Output current

for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
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Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>• 24 V</li> </ul>	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	150 kbyte
<ul style="list-style-type: none"> <li>• expandable</li> </ul>	No
Load memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	4 Mbyte
<ul style="list-style-type: none"> <li>• Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• maintenance-free</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 $\mu$ s; / instruction
for word operations, typ.	1.7 $\mu$ s; / instruction
for floating point arithmetic, typ.	2.3 $\mu$ s; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
<ul style="list-style-type: none"> <li>• Number, max.</li> </ul>	8 kbyte; Size of bit memory address area
Local data	
<ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
<ul style="list-style-type: none"> <li>• Inputs, adjustable</li> </ul>	1 kbyte
<ul style="list-style-type: none"> <li>• Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules

Time of day	
Clock	
<ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>	Yes 480 h; Typical 60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
<ul style="list-style-type: none"> <li>• of which inputs usable for technological functions</li> </ul>	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
<ul style="list-style-type: none"> <li>• Rated value (DC)</li> <li>• for signal "0"</li> <li>• for signal "1"</li> </ul>	24 V 5 V DC at 1 mA 15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	500 m; 50 m for technological functions 300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10; Relays
Switching capacity of the outputs	
<ul style="list-style-type: none"> <li>• with resistive load, max.</li> <li>• on lamp load, max.</li> </ul>	2 A 30 W with DC, 200 W with AC
Output delay with resistive load	
<ul style="list-style-type: none"> <li>• "0" to "1", max.</li> <li>• "1" to "0", max.</li> </ul>	10 ms; max. 10 ms; max.
Relay outputs	
<ul style="list-style-type: none"> <li>• Number of relay outputs</li> </ul>	10

• Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	2
<b>Output ranges, current</b>	
• 0 to 20 mA	Yes
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 μs
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>1. Interface</b>	
Interface type	PROFINET
Physics	Ethernet
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• Number of ports	2
• integrated switch	Yes

Protocols	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes; as MRP client
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFINergy	No
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	16
— Number of connectable IO Devices, max.	16
— Number of connectable IO Devices for RT, max.	16
— of which in line, max.	16
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	Yes; as MRP client
— MRPD	No
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2

Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
• supported	Yes
• User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
• Number of configurable Traces	2

- Memory size per trace, max. 512 kbyte

### Integrated Functions

Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	Up to 4 with SB 1222
PID controller	Yes
Number of alarm inputs	4

### Potential separation

Potential separation digital inputs	
• Potential separation digital inputs	500V AC for 1 minute
• between the channels, in groups of	1
Potential separation digital outputs	
• Potential separation digital outputs	Relays
• between the channels	No
• between the channels, in groups of	2

### EMC

Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
Emission of radio interference acc. to EN 55 011	
• Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011

### Degree and class of protection

IP degree of protection	IP20
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Standards, approvals, certificates	
KC approval	Yes
Marine approval	Yes
Highest safety class achievable in safety mode	
• Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	55 °C; = Tmax
• horizontal installation, min.	-25 °C; = Tmin
• horizontal installation, max.	55 °C; = Tmax
• vertical installation, min.	-25 °C; = Tmin
• vertical installation, max.	45 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 139 hPa
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; incl. condensation / frost permitted (no commissioning under condensation conditions)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail
• Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes
Use in stationary industrial systems	



— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
<b>Configuration</b>	
<b>Programming</b>	
<b>Programming language</b>	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
<b>Access protection</b>	
• Protection level: Write protection	Yes

- Protection level: Read/write protection
- Protection level: Complete protection

Yes

Yes

#### Cycle time monitoring

- adjustable

Yes

#### Dimensions

Width 130 mm

Height 100 mm

Depth 75 mm

#### Weights

Weight, approx. 585 g

**last modified:** 07/14/2020