## **SIEMENS**

## Data sheet

6AG1511-1AK02-7AB0



SIPLUS S7-1500 -40...+70°C with conformal coating based on 6ES7511-1AK02-0AB0 . SIMATIC S7-1500, CPU 1511-1 PN, Zentralbaugruppe mit Arbeitsspeicher 150 KB für Programm u: 1MByte für Daten 1. Schnittstelle: PROFINET IRT mit 2 Port Switch, 60 NS Bit-Performance, SIMATIC MemoryCard notwendig

Figure similar

General information	
Product type designation	CPU 1511-1 PN
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $625~\mu s$ (distributed) and 1 ms (central)
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
repearate, min.	
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
I <sup>2</sup> t	0.02 A²·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus	5.5 W
(balanced)	
Power loss	
Power loss, typ.	5.7 W
	711 71
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	150 kbyte
<ul><li>integrated (for data)</li></ul>	1 Mbyte
Load memory	
<ul><li>Plug-in (SIMATIC Memory Card), max.</li></ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	0.000 Pt. 1. (OP. ED. EQ. DR). 144PT
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 CO 0000 subdivided into pure to a second that are the
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
● Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535

• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
ОВ	
• Size, max.	150 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
	120 khyto, la total, available retentive memory for hit memories
Retentive data area (incl. timers, counters, flags),	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB

Extended retentive data area (incl. timers, counters,	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	
Flag	16 kbyte
• Number, max.	· ·
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
● integrated	1
● Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul><li>Modules per rack, max.</li></ul>	32; CPU + 31 modules
<ul><li>Number of lines, max.</li></ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	

1,500	re clock t 40 °C ambient temperature, typically yp.: 2 s
<ul> <li>Deviation per day, max.</li> <li>Operating hours counter</li> <li>Number</li> <li>Clock synchronization</li> <li>supported</li> <li>Yes</li> </ul>	
Operating hours counter  • Number 16  Clock synchronization • supported Yes	/p.: 2 s
<ul> <li>Number 16</li> <li>Clock synchronization</li> <li>supported Yes</li> </ul>	
Clock synchronization  • supported Yes	
• supported Yes	
• in AS, master	
• in AS, slave	
• on Ethernet via NTP Yes	
Interfaces	
Number of PROFINET interfaces 1	
1. Interface	
Interface types	
• Number of ports 2	
• integrated switch Yes	
• RJ 45 (Ethernet) Yes; X1	
Protocols	
• IP protocol Yes; IP	v4
PROFINET IO Controller     Yes	
PROFINET IO Device     Yes	
• SIMATIC communication Yes	
Open IE communication     Yes; Open IE communication	otionally also encrypted
• Web server Yes	
Media redundancy     Yes	
PROFINET IO Controller	
Services	
— PG/OP communication Yes	
— S7 routing Yes	
— Isochronous mode Yes	
— Direct data exchange Yes; Re	equirement: IRT and isochronous mode (MRPD optional)
— IRT Yes	
	MRP redundancy manager and/or MRP client; max. of devices in the ring: 50
— MRPD Yes; Re	equirement: IRT
— PROFlenergy Yes; pe	r user program
— Prioritized startup Yes; Ma	ax. 32 PROFINET devices
,	total, up to 256 distributed I/O devices can be connected i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max. 64	

<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s;$ 375 $\mu s,$ 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	

• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
• Industrial Ethernet status LED	Yes

Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	96; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	64
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
S7 communication, as server	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes

— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
— Number of nodes of the client interfaces,	1 000
max.	
— Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.	
Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max.	
— Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
— Number of simultaneous calls of the client	1
instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_	
UA_MethodCall), max.	
Number of simultaneous calls of the client	5
instructions	
OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	5 000
<ul><li>— Number of registerable nodes, max.</li><li>— Number of registerable method calls of</li></ul>	100
OPC_UA_MethodCall, max.	100
<ul> <li>Number of inputs/outputs when calling</li> </ul>	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom
	address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
<ul><li>Number of inputs/outputs per server method, max.</li></ul>	20
— Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000

Further protocols	Further protocols		
• MODBUS	Yes; MODBUS TCP		
sochronous mode			
Equidistance	Yes		
S7 message functions			
Number of login stations for message functions, max.	32		
Program alarms	Yes		
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH		
Number of loadable program messages in RUN, max.	2 500		
Number of simultaneously active program alarms			
Number of program alarms	300		
Number of alarms for system diagnostics	100		
<ul> <li>Number of alarms for motion technology</li> </ul>	80		
objects			
Test commissioning functions			
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems		
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)		
Single step	No		
Number of breakpoints	8		
Status/control			
Status/control variable	Yes		
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters		
Number of variables, max.			
— of which status variables, max.	200; per job		
— of which control variables, max.	200; per job		
Forcing			
Forcing, variables	Peripheral inputs/outputs		
Number of variables, max.	200		
Diagnostic buffer			
• present	Yes		
Number of entries, max.	1 000		
— of which powerfail-proof	500		
Traces			
Number of configurable Traces	4; Up to 512 KB of data per trace are possible		
nterrupts/diagnostics/status information			
Diagnostics indication LED			
RUN/STOP LED	Yes		

• ERROR LED	Yes
MAINT LED	Yes
• STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	800
for technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul><li>Positioning axis</li></ul>	
<ul> <li>Number of positioning axes at motion</li> </ul>	5
control cycle of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion</li> </ul>	10
control cycle of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Ambient conditions  Ambient temperature during operation	
horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost)
<ul> <li>horizontal installation, max.</li> </ul>	70 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	-40 °C; = Tmin (incl. condensation/frost)
<ul><li>vertical installation, max.</li></ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m

Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 080 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax - 20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)	
Relative humidity		
<ul> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation	
Resistance		
Coolants and lubricants		
<ul> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air	
Use in stationary industrial systems		
<ul> <li>to biologically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
<ul> <li>to chemically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$	
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *	
Use on ships/at sea		
<ul> <li>to biologically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)	
<ul> <li>to chemically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); $^{\star}$	
<ul> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6S3 incl. sand, dust; *	
Usage in industrial process technology		
<ul> <li>Against chemically active substances acc.</li> <li>to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)	
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
Remark		
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!	
Conformal coating		
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability	
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection	
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> </ul>	Yes; Discoloration of coating possible during service life	
<ul> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	Yes; Conformal coating, Class A	

## Configuration

Programming		
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
Password for display	Yes	
<ul> <li>Protection level: Write protection</li> </ul>	Yes	
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes	
<ul> <li>Protection level: Complete protection</li> </ul>	Yes	
Cycle time monitoring		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	70 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	590 g	
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