## **SIEMENS**

## Data sheet

## 6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
<ul> <li>Isochronous mode</li> </ul>	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2

Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	6.7 W
(balanced)	0.7 **
(	
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	02 Obji0
maintenance-free	Yes
• maintenance-iree	165
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
	1 60 999; subdivided into: number range that can be used by
<ul> <li>Number range</li> </ul>	the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999

• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 250 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters,	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	
Flag	
• Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
<ul> <li>Retentivity preset</li> </ul>	No
Local data	
● per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
- Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the
	integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-
	i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet)
	can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet)
	can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1

## PtP CM

Number of PtP CMs

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
<ul> <li>Number of ports</li> </ul>	2
<ul> <li>integrated switch</li> </ul>	Yes
<ul> <li>RJ 45 (Ethernet)</li> </ul>	Yes; X1
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
• Web server	Yes
<ul> <li>Media redundancy</li> </ul>	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50

— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	256
max.	
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes

— Number of IO Controllers with shared	4
device, max. — Asset management record	Yes; per user program
2. Interface	
Interface types	
Number of ports	1
<ul> <li>integrated switch</li> </ul>	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	

	Yes
— PG/OP communication	
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared</li> </ul>	4
device, max.	
— Asset management record	Yes; per user program
3. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; X3
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	Vos
RJ 45 (Ethernet) • 100 Mbps	Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing	Yes Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485	Yes Yes Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485	Yes Yes Yes
RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	Yes Yes Yes
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.	Yes Yes Yes
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs /
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections, max.	Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for	Yes Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections reserved for         ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode         • H-Sync forwarding	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128 16
RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         Number of connections         • Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces         • Number of S7 routing paths         Redundancy mode	Yes Yes 12 Mbit/s 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128 16

— Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Activation/deactivation of DP slaves	Yes
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10

<ul> <li>— Number of nodes of the client interfaces, max.</li> </ul>	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and</li> <li>OPC_UA_MethodCall, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48
<ul> <li>— Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>— Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	50
<ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>	20
— Number of monitored items, max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10; or 20, depending on type of server interface
- Number of nodes for user-defined server	5 000
interfaces, max.	
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	

S7 message functions       64         Program alarms       Yas         Number of configurable program messages, max.       10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         Number of insultaneously active program alarms       5 000         Number of simultaneously active program alarms       1 000         Number of alarms for system diagnostics       200         Status block       Yas; Up to 8 simultaneously (in total across all ES clients)         Single sitep       No         Number of variables, max.       200; per job         - of which status variables, max.       200; per job         - of which control variables, max.       200; per job         - of which status variables, max.       200; per job         - Forcing       Yas         • Forcing variables, max.       200; per job         - of which powerfail proof       500         - of which powerfail proof       500         -	Equidistance	Yes
Number of login stations for message functions, max.       64         Program alarms       Yes         Number of configurable program messages, max.       10 000, Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         Number of loadable program messages in RUN, max.       5000         Number of simultaneously active program alarms       1000         • Number of program alarms       1000         • Number of alarms for motion technology objects       1000         Test commissioning functions       200         Joint commission (Fear Engineering)       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of breakpoints       8         Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         - of which status variables, max.       200; per job         • Forcing, variables, max.       200; per job         • Paresent       Yes         • Number of variables, max.       200         Diagnostic buffer       Yes         • Number of variables, max.       3200         • of w	S7 message functions	
Number of configurable program messages, max.       10 000; Program messages are generated by the "Program, Alarm" block, ProDiag or GRAPH         Number of loadable program messages in RUN, max.       5 000         Number of simultaneously active program alarms       1 000         Number of alarms for system diagnostics       200         Number of alarms for system diagnostics       200         Number of alarms for motion technology objects       160         Joint commission (functions       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Ves; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of variables, max.       200; per job         - of which control variables, max.       200; per job         - of which control variables, max.       200; per job         - Forcing, variables, max.       200         - of which control variables, max.       200         - of which control variables, max.       200         Diagnostic buffer       Yes         - or of which powerfail-proof       3200         - of which powerfail-proof       3200         - of which powerfail-proof       500         Diagnostics indication LED       Yes         • Number of configurable Traces       4: Up to 512 KB of dat		64
Interference         "Program Alarm" block, ProDiag or GRAPH           Number of loadable program messages in RUN, max.         5 000           Number of simultaneously active program alarms         1 000           Number of program alarms         1 000           Number of alarms for system diagnostics         200           Number of alarms for motion technology objects         160           Status sioning functions         Yes; Parallel online access possible for up to 8 engineering systems           Status block         Yes; Up to 8 simultaneously (in total across all ES clients)           Single step         No           Number of breakpoints         8           Status/control variable         Yes           • Variables         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters           • Number of variables, max.         200; per job           • of which status variables, max.         200; per job           • Forcing, variables         Peripheral inputs/outputs           • of which control variables, max.         200; per job           • Proreing         Yes           • Inputs/outputs         3 200           • Number of entries, max.         3 200           • of which powerfail-proof         3 200           • Forcing, variables         Yes	Program alarms	Yes
max.         Instruction           Number of simultaneously active program alarms         1 000           Number of program alarms         1 000           Number of alarms for system diagnostics         200           Number of alarms for motion technology         160           objects         160           Diato commission (Team Engineering)         Yes; Parallel online access possible for up to 8 engineering systems           Status block         Yes; Up to 8 simultaneously (in total across all ES clients)           Single step         No           Number of variables         8           Status/control         Yes           • Status/control variable         Yes           • Variables         Yes           • Variables         200; per job           • of which status variables, max.         200; per job           - of which control variables, max.         200; per job           • Forcing, variables         Peripheral inputs/outputs           • Number of entries, max.         200           • of which powerfail-proof         500           Tacces         4: Up to 512 KB of data per trace are possible           • Number of entries, max.         3 200           - of which powerfail-proof         500           Tacces         4: Up t	Number of configurable program messages, max.	
• Number of program alarms       1 000         • Number of alarms for system diagnostics       200         • Number of alarms for motion technology objects       160         Joint commission(Inceam Engineering)       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of breakpoints       8         Status/control variables       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         - of which status variables, max.       200; per job         - of which status variables, max.       200; per job         - of which outrol variables, max.       200; per job         - Forcing       Peripheral inputs/outputs         • Number of variables, max.       200; per job         • Porcing, variables, max.       200; per job         • Diagnostic buffer       9         • present       Yes         • Number of configurable Traces       4; Up to 512 KB of data per trace are possible         Traces       1         • Number of configurable Traces       4; Up to 512 KB of data per trace are possible         Possind indication LED<		5 000
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Yes; Parallel online access possible for up to 8 engineering systems</li> <li>Status block</li> <li>Yes; Ves; Up to 8 simultaneously (in total across all ES clients)</li> <li>Single step</li> <li>No</li> <li>Number of breakpoints</li> <li>8</li> <li>Status/control</li> <li>Yes</li> <li>Yes (Up to 8 simultaneously (in total across all ES clients)</li> <li>Single step</li> <li>No</li> <li>Number of breakpoints</li> <li>8</li> <li>Status/control</li> <li>Yes (Up to 8 simultaneously (in total across all ES clients)</li> <li>Single step</li> <li>No</li> <li>Number of variables, max.</li> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>of which status variables, max.</li> <li>ogo</li> <li>Diagnostic buffer</li> <li>Peripheral inputs/outputs</li> <li>Number of variables, max.</li> <li>ogo</li> <li>Diagnostic buffer</li> <li>of which powerfail-proof</li> <li>500</li> <li>Traces</li> <li>Interrupts/clagnostics/status information</li> <li>Diagnostic ILED</li> <li>RUNSTOP LED</li> <li>Ves</li> <li>Number of configurable Traces</li> <li>A (Up to 512 KB of data per trace are possible</li> <li>RUNSTOP LED</li> <li>Ves</li> <li>ERROR LED</li> <li>Yes</li> <li>STOP ACTIVE LED</li> <li>Yes</li> </ul>	Number of simultaneously active program alarms	
Number of alarms for motion technology objects       160         Joint commission (Team Engineering)       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of breakpoints       8         Status/control       8         Status/control       9         • Status/control variable       Yes         • Variables       1nputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         - of which status variables, max.       200; per job         - of which control variables, max.       200; per job         Forcing       Peripheral inputs/outputs         • Number of variables, max.       200; Diagnostic buffer         • present       Yes         • Number of entries, max.       3 200         - of which powerfail-proof       500         Traces       4; Up to 512 KB of data per trace are possible         Interpls/diagnostics/status information       10         Diagnostic buffer       Yes         • Number of configurable Traces       4; Up to 512 KB of data per trace are possible         Interpls/diagnostics/status information       10	<ul> <li>Number of program alarms</li> </ul>	1 000
objects         Joint commission (Team Engineering)       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of breakpoints       8         Status/control       Yes         • Status/control variables, max.       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         - of which status variables, max.       200; per job         - of which control variables, max.       200; per job         - of which status variables, max.       200; per job         Forcing       Variables         • Number of variables, max.       200         - of which control variables, max.       200         - of which outrol variables, max.       200         Diagnostic buffer       Yes         • present       Yes         • Number of entries, max.       3 200         - of which powerfail-proof       500         Traces       4: Up to 512 KB of data per trace are possible         Interrupts/diagnostics/status information       Joanostics indication LED         Pagnostics indication LED       Yes         • MAINT LED       Yes <td><ul> <li>Number of alarms for system diagnostics</li> </ul></td> <td>200</td>	<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Joint commission (Team Engineering)       Yes; Parallel online access possible for up to 8 engineering systems         Status block       Yes; Up to 8 simultaneously (in total across all ES clients)         Single step       No         Number of breakpoints       8         Status/control       *         • Status/control variable       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         — of which status variables, max.       200; per job         Forcing       *         • Forcing, variables       Peripheral inputs/outputs         • Number of entries, max.       200         • Number of variables, max.       200         • Forcing, variables, max.       200         • Number of variables, max.       200         • Number of variables, max.       200         Diagnostic buffer       *         • present       Yes         • Number of configurable Traces       4; Up to 512 KB of data per trace are possible         Interrupts/diagnostics/status information       *         Diagnostics indication LED       Yes         • RUN/STOP LED       Yes         • ERROR LED       Yes         • STOP ACTIVE LED		160
SystemsStatus blockYes; Up to 8 simultaneously (in total across all ES clients)Single stepNoNumber of breakpoints8Status/control*• Status/control variableYes• VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters• Number of variables, max.200; per job of which status variables, max.200; per job of which control variables, max.200; per job of which control variables, max.200; per jobPorcingVariables• Number of variables, max.200; per jobDiagnostic bufferYes• Number of entries, max.3 200- of which powerfail-proof500Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationYesPingonstics indication LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• STOP ACTIVE LEDYes	Test commissioning functions	
Single step       No         Number of breakpoints       8         Status/control       *         • Status/control variable       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       200; per job         of which status variables, max.       200; per job         of which control variables, max.       200; per job         • Forcing       *         • Forcing, variables, max.       200         Diagnostic buffer       *         • present       Yes         • Number of configurable Traces       4; Up to 512 KB of data per trace are possible         Interrupts/diagnostics/status information       *         Diagnostics indication LED       Yes         • RUN/STOP LED       Yes         • REROR LED       Yes         • MAINT LED       Yes         • STOP ACTIVE LED       Yes	Joint commission (Team Engineering)	
Number of breakpoints         8           Status/control         Yes           • Status/control variables         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters           • Variables         Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters           • Number of variables, max.         200; per job           — of which status variables, max.         200; per job           — of which control variables, max.         200; per job           Forcing            • Forcing, variables         Peripheral inputs/outputs           • Number of variables, max.         200           Diagnostic buffer         200           • Number of entries, max.         200           of which powerfail-proof         500           Traces         4; Up to 512 KB of data per trace are possible           Interrupts/diagnostics/status information         Diagnostics indication LED           • RUN/STOP LED         Yes           • ERROR LED         Yes           • MAINT LED         Yes           • STOP ACTIVE LED         Yes	Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status/control       Yes         • Variables       Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters         • Number of variables, max.       -of which status variables, max.         - of which control variables, max.       200; per job         - of which control variables, max.       200; per job         Forcing       200; per job         Forcing       200         • Forcing, variables       Peripheral inputs/outputs         • Number of variables, max.       200         • Porsent       Yes         • Number of entries, max.       3 200         - of which powerfail-proof       500         Traces	Single step	No
• Status/control variableYes• VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters• Number of variables, max	Number of breakpoints	8
VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters• VariablesInputs/outputs, memory bits, DBs, distributed I/Os, timers, counters• Number of variables, max.200; per job- of which control variables, max.200; per jobForcingVariables• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Dlagnostic buffer200• Number of variables, max.200• Number of variables, max.200Dagnostic buffer3 200• of which powerfail-proof500Traces4; Up to 512 KB of data per trace are possible• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationYes• RUN/STOP LEDYes• RUN/STOP LEDYes• RROR LEDYes• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	Status/control	
counters• Number of variables, max of which status variables, max.200; per job- of which control variables, max.200; per jobForcing• Forcing, variables• Number of variables, max.200Diagnostic buffer• Number of variables, max.200- of which powerfail-proof9• Number of entries, max.3200- of which powerfail-proof500Traces• Number of configurable Traces4: Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LED• RUN/STOP LED• RUN/STOP LED• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	<ul> <li>Status/control variable</li> </ul>	Yes
- of which status variables, max.200; per job- of which control variables, max.200; per jobForcingForcing, variables• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic bufferYes• presentYes• Number of entries, max.3 200- of which powerfail-proof500TracesYesInterrupts/diagnostics/status informationYesDiagnostics indication LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	Variables	
of which control variables, max.200; per jobForcingForcing, variablesPeripheral inputs/outputs• Forcing, variables, max.200Diagnostic buffer200• presentYes• Number of entries, max.3 200 of which powerfail-proof500Interrupts/diagnostics/status informationInterrupts/diagnostics/status informationDiagnostics indication LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	<ul> <li>Number of variables, max.</li> </ul>	
ForcingForcing, variablesPeripheral inputs/outputs• Forcing, variables, max.200Diagnostic buffer200• presentYes• Number of entries, max.3 200- of which powerfail-proof500Traces7• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status information7Diagnostics indication LEDYes• RUN/STOP LEDYes• RUN/STOP LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	— of which status variables, max.	200; per job
• Forcing, variablesPeripheral inputs/outputs• Number of variables, max.200Diagnostic buffer• presentYes• Number of entries, max.3 200 of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LEDYes• RUN/STOP LEDYes• RROR LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes	— of which control variables, max.	200; per job
Number of variables, max.200Diagnostic buffer200• presentYes• Number of entries, max.3 200- of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LEDYes• ERROR LEDYes• STOP ACTIVE LEDYes• STOP ACTIVE LEDYes	Forcing	
Diagnostic buffer• presentYes• Number of entries, max.3 200 of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics/status informationDiagnostics indication LEDYes• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes	<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
• presentYes• Number of entries, max.3 200— of which powerfail-proof500Traces• Number of configurable Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status informationDiagnostics indication LED• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes	<ul> <li>Number of variables, max.</li> </ul>	200
<ul> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>500</li> <li>Traces</li> <li>Number of configurable Traces</li> <li>4; Up to 512 KB of data per trace are possible</li> <li>Interrupts/diagnostics/status information</li> <li>Interrupts/diagnostics/status information</li> <li>Interrupts/Diagnostics indication LED</li> <li>RUN/STOP LED</li> <li>FROR LED</li> <li>Yes</li> <li>MAINT LED</li> <li>STOP ACTIVE LED</li> <li>Yes</li> </ul>	Diagnostic buffer	
of which powerfail-proof500Traces4; Up to 512 KB of data per trace are possibleInterrupts/diagnostics/status information4; Up to 512 KB of data per trace are possibleDiagnostics indication LEDYes• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes	• present	Yes
Traces     4; Up to 512 KB of data per trace are possible       Interrupts/diagnostics/status information     4; Up to 512 KB of data per trace are possible       Interrupts/diagnostics/status information     Yes       Interrupts/Diagnostics indication LED     Yes       Interrupts/LED     Yes       Interrupts/LED     Yes       Interrupts/LED     Yes       Interrupts/LED     Yes       Interrupts/LED     Yes	<ul> <li>Number of entries, max.</li> </ul>	3 200
<ul> <li>Number of configurable Traces</li> <li>4; Up to 512 KB of data per trace are possible</li> <li>Interrupts/diagnostics/status information</li> <li>Diagnostics indication LED</li> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>STOP ACTIVE LED</li> <li>Yes</li> </ul>	— of which powerfail-proof	500
Interrupts/diagnostics/status information       Diagnostics indication LED       • RUN/STOP LED     Yes       • ERROR LED     Yes       • MAINT LED     Yes       • STOP ACTIVE LED     Yes	Traces	
Diagnostics indication LED         • RUN/STOP LED       Yes         • ERROR LED       Yes         • MAINT LED       Yes         • STOP ACTIVE LED       Yes	<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
• RUN/STOP LEDYes• ERROR LEDYes• MAINT LEDYes• STOP ACTIVE LEDYes	Interrupts/diagnostics/status information	
• ERROR LED     Yes       • MAINT LED     Yes       • STOP ACTIVE LED     Yes	Diagnostics indication LED	
MAINT LED     Yes     STOP ACTIVE LED     Yes	RUN/STOP LED	Yes
• STOP ACTIVE LED Yes	• ERROR LED	Yes
	MAINT LED	Yes
Connection display LINK TX/RX     Yes	• STOP ACTIVE LED	Yes
	<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources</li> </ul>	2 400
for technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
— Number of positioning axes at motion	7
control cycle of 4 ms (typical value)	
— Number of positioning axes at motion	14
control cycle of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes

— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
last modified:	06/11/2020